

Cubic-Plus-Association Equation of State for Water-Containing Mixtures: Is “Cross Association” Necessary?

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We have recently proposed an accurate version of the cubic-plus-association (CPA) equation of state (EOS) for water-containing mixtures which combines the Peng-Robinson equation (PR) for the physical interactions and the thermodynamic perturbation theory for the hydrogen bonding of water molecules. Despite the significant improvement, the water composition in the nonaqueous phase is systematically underestimated for some systems where the nonwater species are methane and ethane at very high pressures, unsaturated hydrocarbons, CO₂, and H₂S. We attribute the deficiency to the neglect of the “cross association” between water and those nonwater molecules. In this work, the accuracy is drastically improved by treating methane, ethane, unsaturated hydrocarbons, CO₂ and H₂S as “pseudo-associating” components and describing the cross association with water in the framework of the perturbation theory. It is shown that the cross association is more significant for the nonaqueous phase. In addition to binary mixtures, reliable predictions are achieved for H₂O/C₁/CO₂/H₂S quaternary mixture in two and three phases. © 2009 American Institute of Chemical Engineers

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Introduction

The importance of water-containing mixtures is widely recognized in many disciplines particularly in the fields of energy and environment. However, it has been challenging to accurately describe the phase behavior of such systems by using theoretical approaches due to complicated nonidealities from the strong hydrogen bonding of water molecules. The cubic-plus-association (CPA) equation of state (EOS) is a powerful tool compared with alternatives¹; the existing versions demonstrate only limited success due to the poor per-

formance for some cases [Li ZD and Firoozabadi A (2008); Sun LX and Firoozabadi A (2006)].^{2–6}

In a recent work, we have proposed an accurate version of CPA for water-containing mixtures in which the physical contribution and the hydrogen bonding of water molecules are described by the Peng-Robinson equation (PR) and the thermodynamic perturbation theory (TPT), respectively. By introducing the higher order temperature-dependent corrections to estimate the energy parameter of pure water in the physical part, the accuracy is drastically improved. The improvement is demonstrated by comparing the calculations and experiments for various binary, ternary and quaternary water/saturated-hydrocarbon mixtures in two and three phases under a wide range of temperatures and pressures.⁷

Despite the significant improvement, the composition of water in the nonaqueous phase is systematically underestimated for nonwater species including methane and ethane at very high pressures, unsaturated hydrocarbons, CO₂, and

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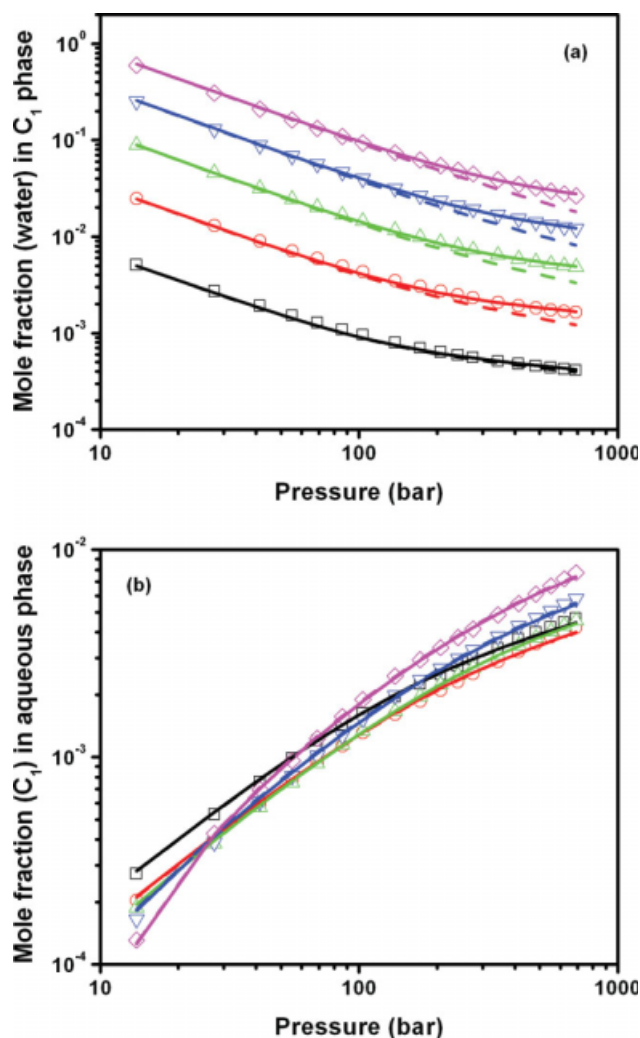


Figure 1. Compositions of (a) C_1 phase and (b) aqueous phase of H_2O/C_1 mixture.

C_1 phase is vapor. Symbols represent experiments from Refs. 19, 20. Solid and dashed lines represent calculations with and without cross association, respectively. Symbols \square , \circ , \triangle , ∇ and \diamond along with corresponding lines are for 310.93, 344.26, 377.59, 410.93, and 444.26 K, respectively. [Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

H_2S . The deviation from the experiments becomes very large especially for mixtures containing aromatic hydrocarbons, CO_2 and H_2S in the liquid–liquid phase region. We ascribe this deficiency to the neglect of an explicit cross association with water beyond the physical interactions. The origin of the cross association can be either from the water-induced temporary polar moments of hydrocarbon molecules or from the permanent polar moments of CO_2 and H_2S molecules. For the nonwater species examined, we suspect that H_2S has the strongest cross association energy with water, followed by aromatic hydrocarbons and CO_2 , and then alkenes. For saturated hydrocarbon components, the cross association with water could be negligible except for methane and ethane at very high pressures.⁷

In this work, we improve our original CPA approach by applying the “pseudo-association” concept to explicitly consider the cross association between water and nonwater species.^{8–12} The remainder of this article is organized as the following. We first introduce the molecular modeling and the basic formalism of the theory for the pseudo-association. Next, the performance is illustrated by comparison with the experiments for the phase compositions of H_2O/C_1 , H_2O/C_2 , H_2O/CO_2 , H_2O/H_2S , $H_2O/1$ -hexene, $H_2O/1$ -octene, $H_2O/1$ -decene, H_2O /benzene, H_2O /ethylbenzene, H_2O/m -diethylbenzene, $H_2O/1$ -methylnaphthalene, $H_2O/1$ -ethylnaphthalene, and $H_2O/C_1/CO_2/H_2S$ mixtures in two and three phases. Based on accurate description of the phase behavior, the density change when water is saturated with CO_2 is also investigated. The work is concluded with some remarks.

Molecular Modeling and Theoretical Background

We consider the mixtures with nonwater species such as linear 1-alkenes, aromatic hydrocarbons, methane, ethane,

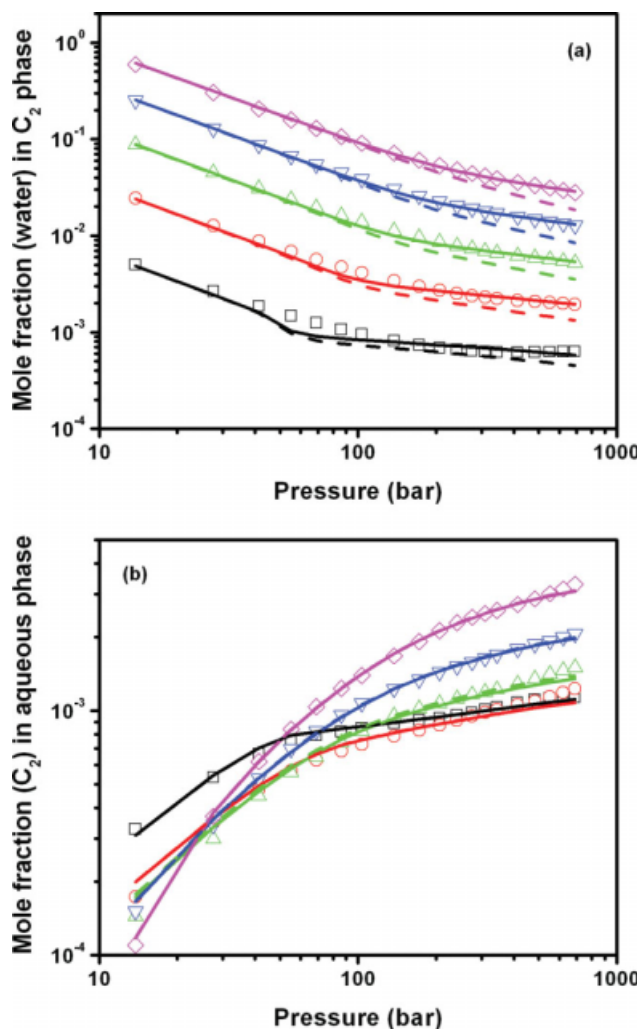


Figure 2. Same as Figure 1 but for H_2O/C_2 mixture.

C_2 phase can be either vapor or liquid. Experiments are from Refs. 21, 22. [Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

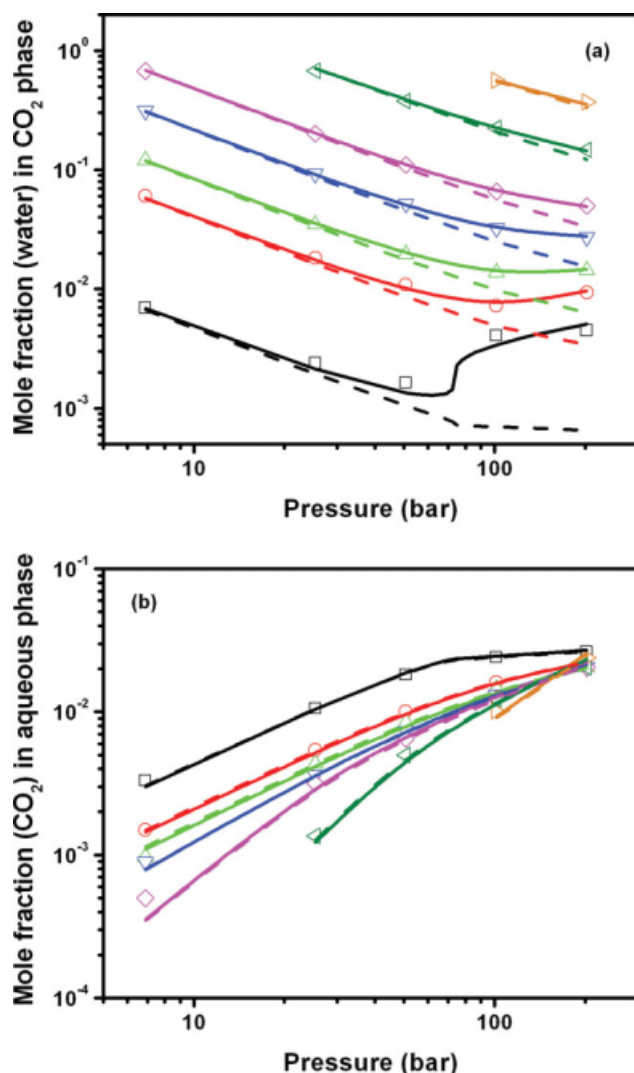


Figure 3. Same as Figure 1 but for H₂O/CO₂ mixture.

CO₂ phase can be either vapor or liquid. Experiments are from Ref. 23. Symbols \square , \circ , \triangle , ∇ , \diamond , \triangleleft and \triangleright along with corresponding lines are for 304.21, 348.15, 366.48, 394.26, 422.04, 477.59 and 533.15 K, respectively. [Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

CO₂, or H₂S or any combination and treat these substances as pseudo-associating components. Similar to water molecules, each pseudo-associating molecule is assumed to possess four association sites belonging to two types (α'_i and β'_i) with two sites for each type. As a result, the excess Helmholtz free energy due to association is given by^{13–18}

$$\frac{F_{\text{ass}}^{\text{ex}}}{nRT} = 2x_w \left(\ln \chi_\alpha + \ln \chi_\beta - \frac{\chi_\alpha + \chi_\beta}{2} + 1 \right) + \sum_i 2x_{ci} \left(\ln \chi_{\alpha'_i} + \ln \chi_{\beta'_i} - \frac{\chi_{\alpha'_i} + \chi_{\beta'_i}}{2} + 1 \right) \quad (1)$$

where n is the total number of moles, R is the universal gas constant, and T is the absolute temperature. x_w and x_{ci}

represent the mole fractions of water and pseudo-associating component i , respectively. χ_α (χ_β) is the mole fraction of water not bonded at site “ α ” (“ β ”) and $\chi_{\alpha'_i}$ ($\chi_{\beta'_i}$) is the mole fraction of pseudo-associating component i not bonded at site “ α'_i ” (“ β'_i ”).

We also make two other assumptions. First, there is neither cross association nor self association between pseudo-associating components, i.e., the “association strength” $\Delta^{\alpha'_i \beta'_j} = 0$. Second, the cross association is assumed to be symmetric between two sites of different types of water and pseudo-associating component i , i.e., $\Delta^{\alpha \beta'_i} = \Delta^{\alpha'_i \beta}$. For the symmetric four-site association model for both the water and the pseudo-associating molecules, the nonbonded mole fractions can be calculated from the simplified expressions of the perturbation theory

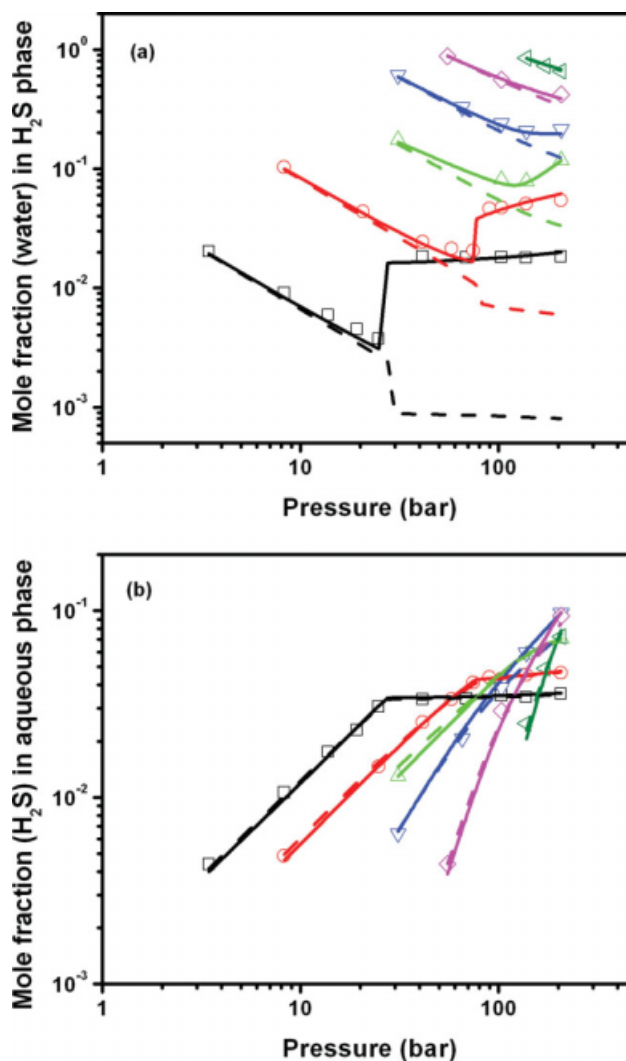


Figure 4. Same as Figure 1 but for H₂O/H₂S mixture.

H₂S phase can be either vapor or liquid. Experiments are from Ref. 23. Symbols \square , \circ , \triangle , ∇ , \diamond and \triangleleft along with corresponding lines are for 310.93, 366.48, 422.04, 477.59, 533.15 and 588.71K, respectively. [Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

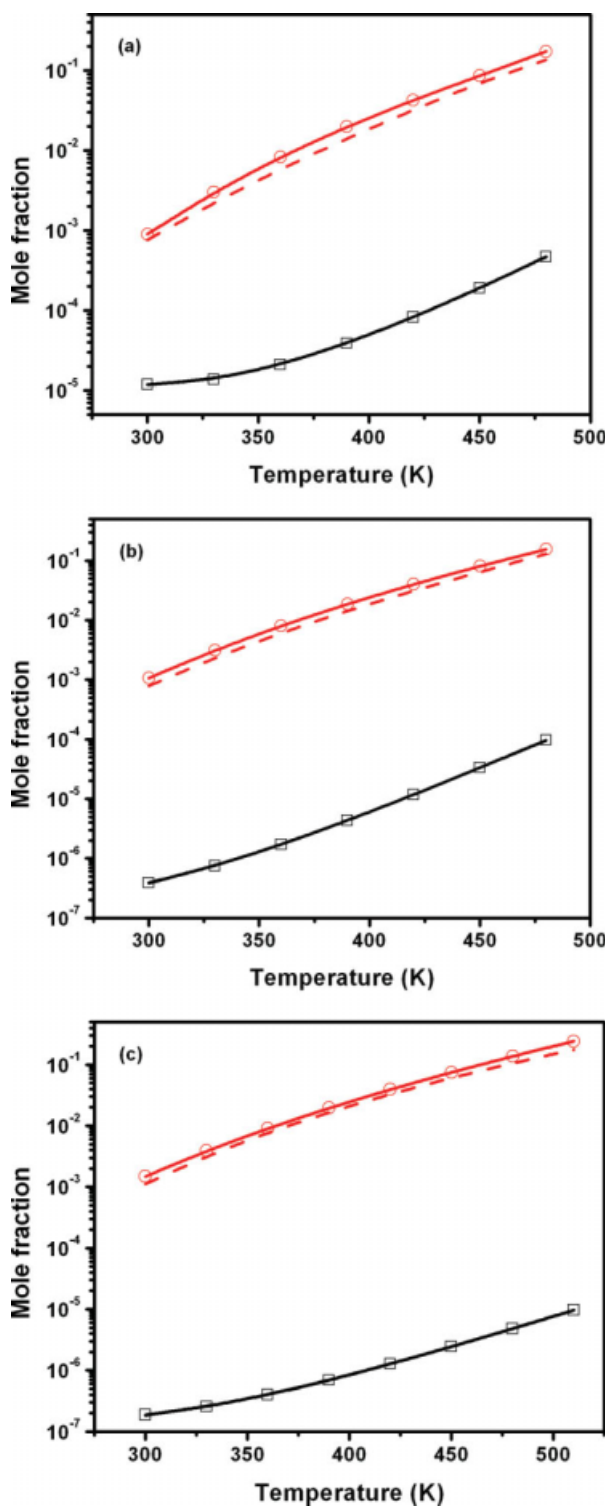


Figure 5. Mutual solubilities for (a) H₂O/1-hexene, (b) H₂O/1-octene, and (c) H₂O/1-decene.

Symbols represent experiments or calibrations from Ref. 24. Solid and dashed lines represent calculations with and without cross association, respectively. Symbols \square and \circ along with corresponding lines are the solubilities of hydrocarbon in water and of water in hydrocarbon, respectively. [Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

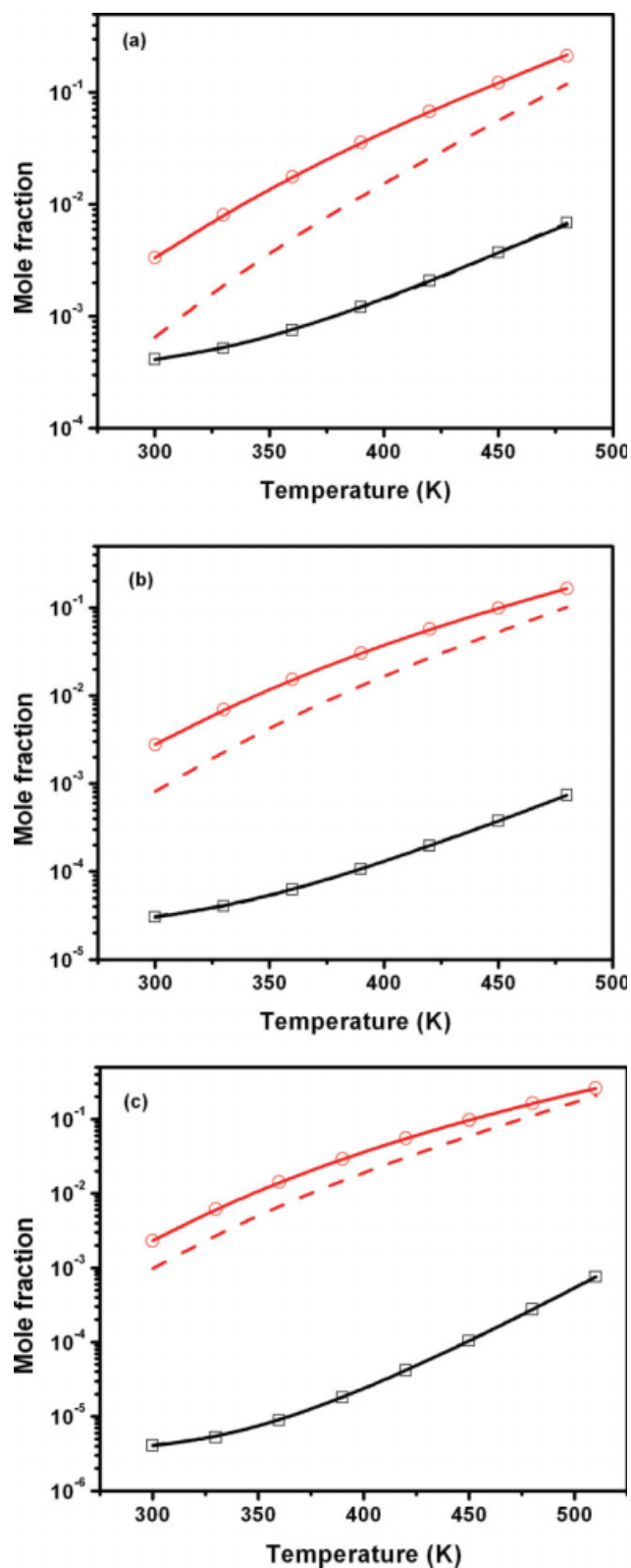


Figure 6. Same as Figure 5 but for (a) H₂O/Benzene, (b) H₂O/Ethylbenzene, and (c) H₂O/m-diethylbenzene.

Experiments or calibrations are from Refs. 24–26. [Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

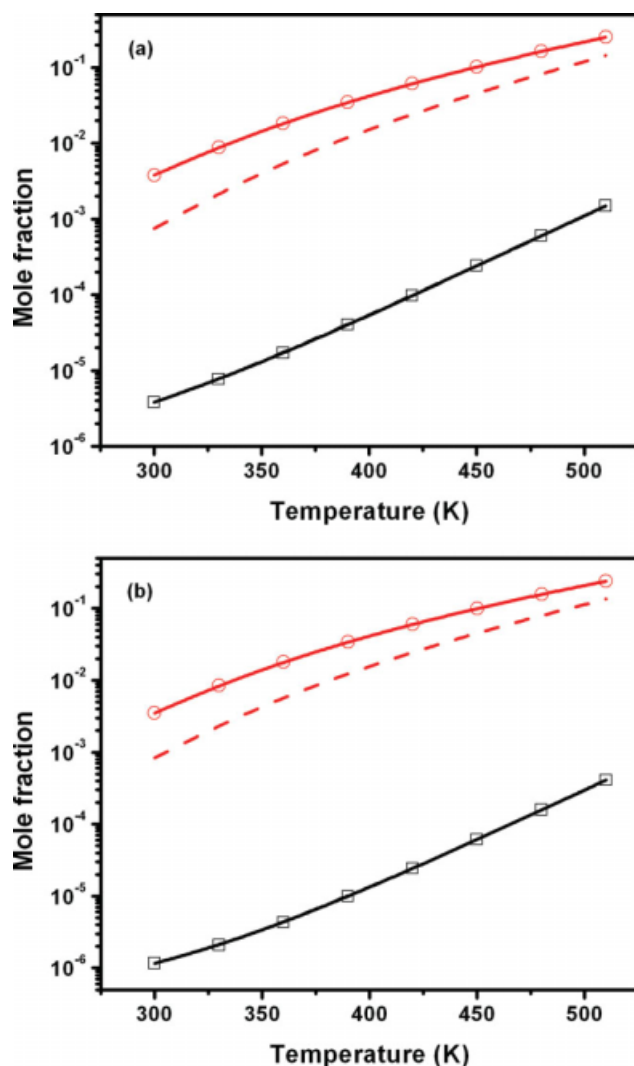


Figure 7. Same as Figure 5 but for (a) H₂O/1-methylnaphthalene, and (b) H₂O/1-ethylnaphthalene.

Experiments or calibrations are from Ref. 24. [Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

$$\chi_{\alpha} = \chi_{\beta} = \chi = \frac{1}{1 + 2\rho x_w \chi_{\alpha\beta}^{\Delta} + \sum_i 2\rho x_{ci} \chi_{\alpha i}^{\Delta} \Delta^{\alpha\beta_i}} \quad (2a)$$

$$\chi_{\alpha_i} = \chi_{\beta_i} = \chi_i' = \frac{1}{1 + 2\rho x_w \chi_{\alpha\beta_i}^{\Delta}} \quad (2b)$$

where ρ is the molar density. As a consequence, Eq. 1 is further simplified to

$$\frac{F_{\text{ass}}^{\text{ex}}}{nRT} = 4x_w \left(\ln \chi - \frac{\chi}{2} + \frac{1}{2} \right) + \sum_i 4x_{ci} \left(\ln \chi_i' - \frac{\chi_i'}{2} + \frac{1}{2} \right). \quad (3)$$

Between molecules of water, the association strength is given by $\Delta^{\alpha\beta} = g\kappa^{\alpha\beta} [\exp(\epsilon^{\alpha\beta}/k_B T) - 1]$. Here, k_B is the Boltzmann constant, and $\kappa^{\alpha\beta}$ and $\epsilon^{\alpha\beta}$ are the bonding volume and energy parameters of water, respectively. g is the contact

value of the radial distribution function of hard-sphere mixture which can be approximated by that of the pure hard-sphere fluid as $g \approx \frac{1-0.5\eta}{(1-\eta)^3}$ with $\eta = \frac{b\rho}{4}$ and b the molecular volume parameter. Between molecules of water and pseudo-associating component i , the association strength is simply related to that between water molecules, i.e., $\Delta^{\alpha\beta_i} = s_i \Delta^{\alpha\beta}$ where the temperature-dependent cross association factor s_i can be determined by fitting the experiments of binary mixtures together with the binary interaction coefficients k_{ij} .^{10,11}

The methodology proposed above results in a unified model which drastically simplifies the computations. Other cross association schemes also can be used in modeling the pseudo-associating components. Two-site model is mathematically equivalent to the four-site model. However, one-site and three-site models will invalidate Eq. 2 and therefore complicate the computations. In the absence of water, the

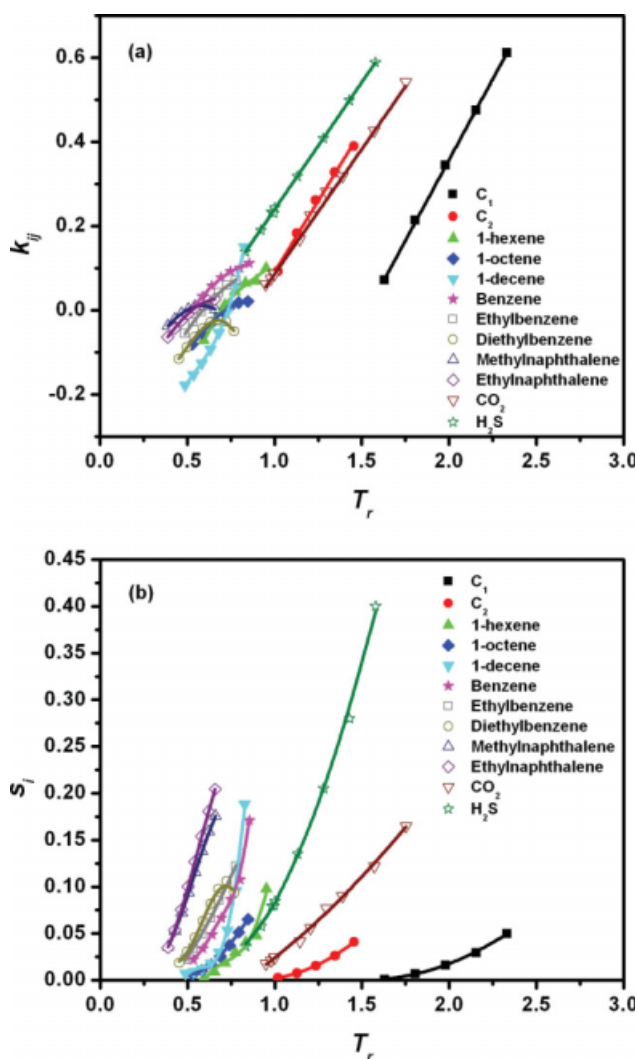


Figure 8. (a) Binary interaction coefficients and (b) cross association factors between water and non-water components as a function of reduced temperature of non-water species.

Lines are for guidance. [Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

Table 1. Mole Fractions of Water in C₁ Phase for H₂O/C₁ Mixture at High Pressures

Mole Fraction of Water in C ₁ Phase						
	758.4 bar			896.3 bar		
	Exp	Cal(ca)	Cal(nca)	Exp	Cal(ca)	Cal(nca)
313.9 K	4.72e-4	4.79e-4	4.22e-4	4.67e-4	4.57e-4	3.99e-4
366.5 K	3.13e-3	3.37e-3	2.29e-3	2.88e-3	3.21e-3	2.09e-3
422.04 K	0.0143	0.0159	0.0100	0.0137	0.0151	8.89e-3
466.5 K	0.040	0.0425	0.0273	—	—	—
477.5 K	0.051	0.0528	0.0344	—	—	—
	965.3 bar			1103.2 bar		
	Exp	Cal(ca)	Cal(nca)	Exp	Cal(ca)	Cal(nca)
466.5 K	0.035	0.0391	0.0227	0.033	0.0376	0.0206
477.5 K	0.0494	0.0486	0.0285	0.0455	0.0466	0.0258

Experiments are from Ref. 27.

The columns with labels “ca” and “nca” represent the predictions with and without cross association, respectively.

resulting expression reduces to that of the original PR-EOS which has been successfully applied to the compositional reservoir simulators in the phase behavior calculations for hydrocarbon mixtures.

Results and Discussion

In Figures 1–4, we calculate the phase compositions for H₂O/C₁,^{19,20} H₂O/C₂,^{21,22} H₂O/CO₂,²³ and H₂O/H₂S²³ binary mixtures. For H₂O/C₁ mixture, the equilibrium is between the vapor and aqueous phases. For H₂O/C₂, H₂O/CO₂, and H₂O/H₂S mixtures, the jumps for the water composition in the nonaqueous phase at low temperatures are due to the change of the nonaqueous phase from vapor to liquid. It should be noted that for H₂O/C₂ mixture the sharp transition of the nonaqueous phase is hard to distinguish from the experiments. There is a slight decrease for H₂O/C₂ mixture but a substantial increase for H₂O/CO₂ and H₂O/H₂S mixtures of the water composition in the nonaqueous phase. The sudden transition corresponds to the appearance of the vapor-liquid-liquid three-phase point which disappears at high temperatures. To facilitate the comparison, the results without cross association are also presented.⁷ The experiments are always perfectly reproduced and the accuracy is independent of the cross association in the aqueous phase.

The accuracy of water mole fraction in the nonaqueous phase is greatly improved when cross association is taken into account. The calculated results with cross association are in excellent agreement with the experiments especially for H₂O/CO₂ and H₂O/H₂S mixtures in the liquid–liquid phase region. For H₂O/C₁ and H₂O/C₂ mixtures, the cross association is negligible when the pressure is not very high (e.g., lower than 200 bar), and, thus, the computations can be simplified.

Figures 5–7 present calculations and experiments for the mutual solubilities of H₂O/1-hexene, H₂O/1-octene, H₂O/1-decene, H₂O/benzene, H₂O/ethylbenzene, H₂O/*m*-diethylbenzene, H₂O/1-methylnaphthalene, and H₂O/1-ethylnaphthalene mixtures in liquid–liquid phase region.^{24–26} For comparison, the results without cross association are also exhibited.⁷ Similar to Figures 1–4, the hydrocarbon solubility in the aqueous phase is always perfectly reproduced. In the presence of cross association, the water solubility in the nonaqueous phase is drastically improved especially for the aromatic hydrocarbons.

The binary interaction coefficients and cross association factors are displayed in Figure 8 as a function of the reduced temperature of the nonwater species. For water/unsaturated-hydrocarbon mixtures, k_{ij} and s_i may not be very reliable because there is only one datapoint to determine them for

Table 2. Same as Table 1 But for Mole Fractions of Water in C₂ Phase for H₂O/C₂ Mixture at High Pressures

Mole Fraction of Water in C ₂ Phase						
	758.4 bar			896.3 bar		
	Exp	Cal(ca)	Cal(nca)	Exp	Cal(ca)	Cal(nca)
314.8 K	4.93e-4	6.42e-4	5.00e-4	4.49e-4	6.15e-4	4.73e-4
366.5 K	3.02e-3	3.89e-3	2.48e-3	2.87e-3	3.70e-3	2.29e-3
422.0 K	0.01498	0.0167	0.0105	0.01382	0.0157	9.50e-3
466.5 K	0.0455	0.0425	0.0286	—	—	—
	965.3 bar			1103.2 bar		
	Exp	Cal(ca)	Cal(nca)	Exp	Cal(ca)	Cal(nca)
466.5 K	0.0401	0.0384	0.0243	0.0372	0.0364	0.0223

Experiments are from Ref. 27.

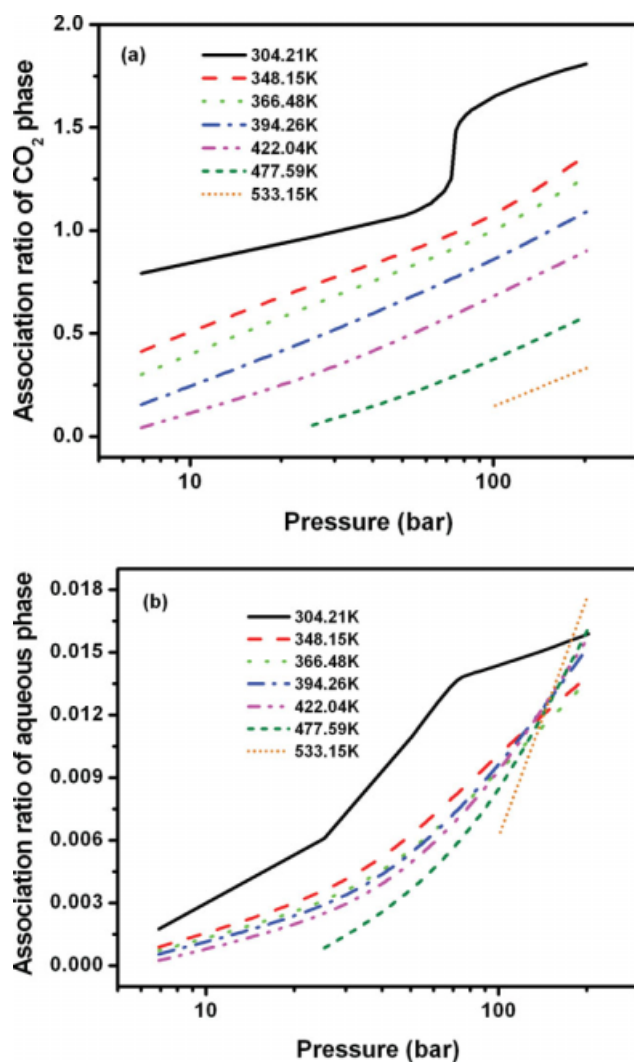


Figure 9. Association ratios of (a) CO_2 phase and (b) aqueous phase of $\text{H}_2\text{O}/\text{CO}_2$ mixture.

[Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

each temperature. As shown in Figure 8a, the binary interaction coefficients increase linearly with temperature for $\text{H}_2\text{O}/\text{C}_1$, $\text{H}_2\text{O}/\text{C}_2$, $\text{H}_2\text{O}/\text{CO}_2$, and $\text{H}_2\text{O}/\text{H}_2\text{S}$ mixtures. It should be noted that in our recent work, due to the neglect of the cross association, the binary interaction coefficients only slightly change for $\text{H}_2\text{O}/\text{CO}_2$ mixture but decrease for $\text{H}_2\text{O}/\text{H}_2\text{S}$ mixture with the increase of the temperature.⁷ Different from those of the mixtures containing only nonwater species, the binary interaction coefficients of water-containing mixtures is strongly temperature-dependent. The “apparent” dispersion attraction between water and pseudo-associating species is influenced by the degree of self- and cross-association which is very sensitive to temperature. As presented in Figure 8b, the cross association factors demonstrate the systematic increasing trend with temperature when the nonwater species is C_1 , C_2 , CO_2 , and H_2S ; the exponential term of the association strength between water molecules drops more rapidly than that between water and pseudo-associating molecules when the temperature becomes higher. For other mix-

tures, k_{ij} and s_i also generally increases with temperature but the trend is not as systematic as that for $\text{H}_2\text{O}/\text{C}_1$, $\text{H}_2\text{O}/\text{C}_2$, $\text{H}_2\text{O}/\text{CO}_2$, and $\text{H}_2\text{O}/\text{H}_2\text{S}$ mixtures. Our hypothesis is verified by examining these plots, i.e., the cross association related to aromatic hydrocarbons, CO_2 and particularly H_2S plays a dominant role in the determination of phase behavior. The cross association between water and saturated hydrocarbons is very weak and negligible except for $\text{H}_2\text{O}/\text{C}_1$ and $\text{H}_2\text{O}/\text{C}_2$ mixtures at very high pressures.⁷

For $\text{H}_2\text{O}/\text{C}_1$ and $\text{H}_2\text{O}/\text{C}_2$ mixtures, the cross association with water plays a significant role at high pressures. By using the binary interaction coefficients and cross association factors as given by Figure 8, we predict the mole fraction of water in the nonaqueous phase at very high pressures for these two mixtures in the two-phase region and compare them with the experiments from Ref. 27. The data from Ref. 27 were not used to determine the binary interaction coefficients and the cross association factors. Tables 1 and 2 present the predictions with and without the cross association at

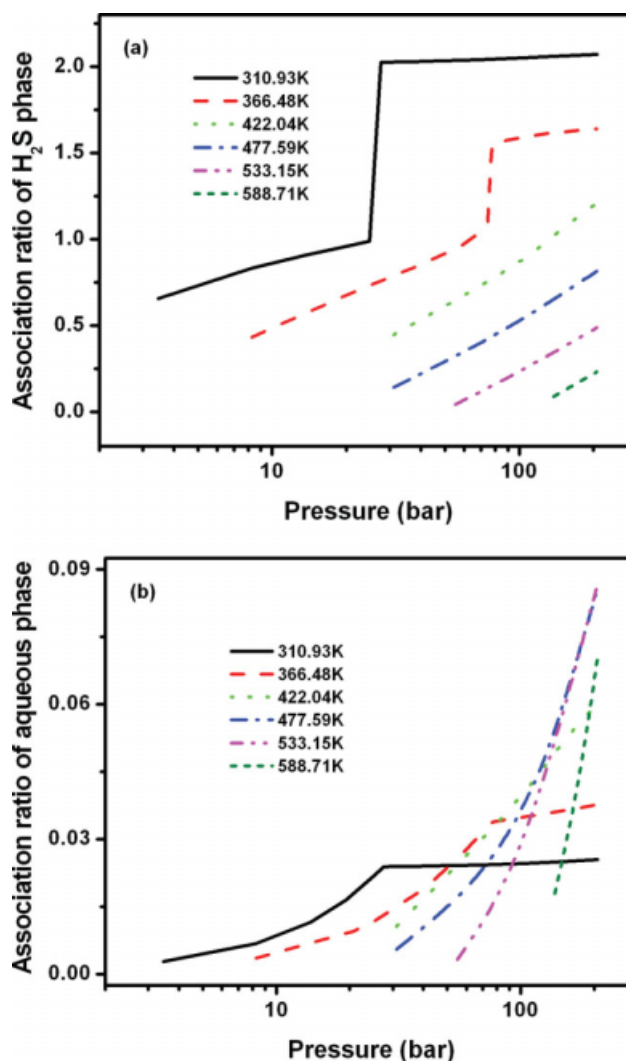


Figure 10. Same as Figure 9 but for $\text{H}_2\text{O}/\text{H}_2\text{S}$ mixture.

[Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

Table 3. Vapor-Liquid Equilibrium of H₂O/C₁/CO₂/H₂S Mixture

Temperature (K)	Pressure (bar)	Component	Composition (Mole Fraction)					
			Aqueous			Vapor		
			Exp	Cal(ca)	Cal(nca)	Exp	Cal(ca)	Cal(nca)
310.95	48.2	CH ₄	2.76e-4	3.23e-4	3.18e-4	0.3040	0.3024	0.3025
		CO ₂	9.3e-3	9.09e-3	9.43e-3	0.5945	0.5995	0.5994
		H ₂ S	5.03e-3	4.34e-3	4.07e-3	0.0998	0.0962	0.0966
		H ₂ O	0.9854	0.9863	0.9862	1.91e-3	1.85e-3	1.61e-3
	76.0	CH ₄	4.66e-4	5.16e-4	5.06e-4	0.3031	0.3040	0.3041
		CO ₂	0.0121	0.0124	0.0127	0.5970	0.5991	0.5989
		H ₂ S	5.40e-3	5.40e-3	5.03e-3	0.0982	0.0954	0.0959
		H ₂ O	0.9816	0.9817	0.9817	1.71e-3	1.48e-3	1.14e-3
	125.2	CH ₄	7.96e-4	8.65e-4	8.48e-4	0.3029	0.3043	0.3045
		CO ₂	0.0151	0.0147	0.0151	0.5967	0.5983	0.5983
		H ₂ S	5.95e-3	5.38e-3	5.01e-3	0.0985	0.0959	0.0964
		H ₂ O	0.9781	0.9791	0.9791	1.87e-3	1.60e-3	8.8e-4
	169.3	CH ₄	9.9e-4	1.14e-3	1.11e-3	0.3021	0.3040	0.3044
		CO ₂	0.0154	0.0153	0.0157	0.5963	0.5977	0.5980
		H ₂ S	6.08e-3	4.97e-3	4.63e-3	0.0996	0.0963	0.0968
		H ₂ O	0.9777	0.9786	0.9785	1.99e-3	2.00e-3	8.19e-4
380.35	83.6	CH ₄	3.79e-4	3.96e-4	3.89e-4	0.2907	0.2956	0.2964
		CO ₂	6.98e-3	7.79e-3	7.09e-3	0.5919	0.5877	0.5899
		H ₂ S	3.42e-3	3.26e-3	3.72e-3	0.0967	0.0953	0.0951
		H ₂ O	0.9894	0.9886	0.9888	0.0225	0.0214	0.0185
	129.3	CH ₄	5.78e-4	6.12e-4	5.96e-4	0.2929	0.2980	0.2990
		CO ₂	9.59e-3	0.0108	9.71e-3	0.5920	0.5899	0.5929
		H ₂ S	4.47e-3	4.17e-3	4.7e-3	0.0963	0.0952	0.0950
		H ₂ O	0.9854	0.9844	0.9850	0.0196	0.0169	0.0131
	171.7	CH ₄	7.79e-4	8.02e-4	7.77e-4	0.2935	0.2990	0.3003
		CO ₂	0.0113	0.0128	0.0115	0.5916	0.5903	0.5940
		H ₂ S	4.73e-3	4.65e-3	5.2e-3	0.0970	0.0952	0.0950
		H ₂ O	0.9834	0.9817	0.9825	0.0179	0.0155	0.0108
449.85	118.0	CH ₄	7.17e-4	7.79e-4	7.65e-4	0.2641	0.2694	0.2723
		CO ₂	7.95e-3	8.56e-3	8.42e-3	0.5575	0.5361	0.5419
		H ₂ S	3.74e-3	3.73e-3	3.93e-3	0.0848	0.0868	0.0875
		H ₂ O	0.9877	0.9868	0.9868	0.0950	0.1076	0.0982
	173.1	CH ₄	1.1e-3	1.17e-3	1.14e-3	0.2762	0.2775	0.2813
		CO ₂	0.0114	0.0119	0.0117	0.5520	0.5496	0.5571
		H ₂ S	4.78e-3	4.90e-3	5.13e-3	0.0870	0.0885	0.0894
		H ₂ O	0.9827	0.9820	0.9821	0.0848	0.0843	0.0722

The overall composition of each component on mole basis is 0.15 (C₁), 0.3 (CO₂), 0.05 (H₂S), and 0.5 (H₂O).

Experiments are from Ref. 28.

The columns with labels 'ca' and 'nca' represent the predictions with and without cross association, respectively.

very high pressures. For H₂O/C₁ mixture, the consideration of cross association drastically improves the performance of CPA. For H₂O/C₂ mixture at 314.8 and 366.5 K, the predictions without cross association are superior to those with cross association. It should be pointed out that the trend of experiments at 314.8 K from Ref. 27 is different with that at 310.93 K from Ref. 22. Such inconsistency problem does not exist between the two sets of data for H₂O/C₁ mixture from the two references.

In this work, we have observed that the good accuracy in the aqueous phase is readily achieved compared with that of the nonaqueous phase by adjusting the binary interaction coefficients. In the aqueous phase, the solubility of nonwater species is very low and the dominant process is the self association of water molecules, which has been accurately described. In the nonaqueous phase, the concentration of water is often low, and, therefore, the cross association between water and nonwater species may not be negligible.

To illustrate our point, we quantify the importance of the cross association by defining the 'association ratio' as

$$\text{Association ratio (component } i) = \frac{(1 - \chi_i^4)x_{ci}}{(1 - \chi^4)x_w} \quad (4)$$

In Eq. 4, the numerator is the number of moles of component *i* cross associated with water, and the denominator is the number of moles of associated water. A higher value of the association ratio implies more significant cross association. Figures 9 and 10 present the association ratios in the two phases for H₂O/CO₂ and H₂O/H₂S binary mixtures. The association ratio in the nonaqueous phase is always one or two orders of magnitude larger than that of the aqueous phase, which supports our assessment that cross association is the key element in the nonaqueous phase. Moreover, the cross association becomes more important with increased pressure or when the nonaqueous phase is liquid.

Table 4. Same as Table 3 But the Overall Composition is 0.05 (C₁), 0.05 (CO₂), 0.4 (H₂S), and 0.5 (H₂O)

Temperature (K)	Pressure (bar)	Component	Composition (mole fraction)					
			Aqueous			Vapor/H ₂ S Liquid		
			Exp	Cal(ca)	Cal(nca)	Exp	Cal(ca)	Cal(nca)
310.95	130.0	CH ₄	8.59e-4	9.75e-4	8.88e-4	0.0891	0.1013	0.1021
		CO ₂	3.62e-3	2.74e-3	2.68e-3	0.0994	0.0991	0.0998
		H ₂ S	0.0291	0.0303	0.0271	0.8016	0.7882	0.7972
		H ₂ O	0.9666	0.9659	0.9693	9.32e-3	0.0114	8.49e-4
	164.6	CH ₄	8.82e-4	1.04e-3	9.46e-4	0.0891	0.1013	0.1022
		CO ₂	3.81e-3	2.83e-3	2.76e-3	0.1061	0.0993	0.1001
		H ₂ S	0.0281	0.0306	0.0273	0.7958	0.7873	0.7968
		H ₂ O	0.9672	0.9655	0.9690	9.05e-3	0.0121	8.31e-4
380.35	75.6	CH ₄	1.55e-4	1.60e-4	1.56e-4	0.1182	0.0980	0.0988
		CO ₂	1.25e-3	1.43e-3	1.27e-3	0.1112	0.0966	0.0975
		H ₂ S	0.0304	0.0289	0.0315	0.7485	0.7809	0.7843
		H ₂ O	0.9682	0.9695	0.9670	0.0253	0.0244	0.0194
	122.7	CH ₄	3.32e-4	3.44e-4	3.21e-4	0.1060	0.1008	0.1022
		CO ₂	2.26e-3	2.26e-3	1.96e-3	0.1148	0.0984	0.1000
		H ₂ S	0.0361	0.0372	0.0399	0.7528	0.7778	0.7850
		H ₂ O	0.9613	0.9600	0.9577	0.0264	0.0229	0.0127
	169.2	CH ₄	6.06e-4	5.78e-4	5.18e-4	0.1207	0.1002	0.1029
		CO ₂	3.34e-3	2.81e-3	2.43e-3	0.1176	0.0978	0.1006
		H ₂ S	0.0392	0.0384	0.0417	0.7322	0.7709	0.7861
		H ₂ O	0.9568	0.9582	0.9554	0.0295	0.0311	0.0104
449.85	110.0	CH ₄	3.50e-4	3.36e-4	3.12e-4	0.1092	0.0905	0.0924
		CO ₂	1.64e-3	1.69e-3	1.56e-3	0.1078	0.0892	0.0912
		H ₂ S	0.0286	0.0341	0.0334	0.6896	0.6979	0.7126
		H ₂ O	0.9694	0.9638	0.9647	0.0938	0.1224	0.1037
	181.7	CH ₄	7.15e-4	7.16e-4	6.12e-4	0.0928	0.0933	0.0967
		CO ₂	2.92e-3	2.95e-3	2.55e-3	0.0914	0.0909	0.0944
		H ₂ S	0.0517	0.0520	0.0484	0.704	0.7112	0.7379
		H ₂ O	0.9454	0.9433	0.9485	0.113	0.1035	0.0710

At 310.95K, the equilibrium is between the aqueous phase and H₂S liquid phase.

On the basis of binary interaction coefficients and cross association factors presented above without any adjustments, we perform the predictions for phase composition of H₂O/C₁/CO₂/H₂S quaternary mixture in two- and three-phase regions. Results are displayed in Tables 3–5.²⁸ Here, the cross association between water and C₁ is not accounted for because the pressure is lower than 200 bar. The binary interaction coefficients of H₂O–C₁, C₁–CO₂, C₁–H₂S and CO₂–H₂S can be found in.^{7,29,30} For the comparison purpose, the results without cross association are also presented.⁷ Similar to binary mixtures, the prediction of water mole fraction in the vapor phase and particularly in the H₂S liquid phase is significantly improved with cross association. The accuracy is nearly unaffected for other components. The effect of

cross association to this quaternary mixture is highlighted by the average absolute deviations (AAD) shown in Table 6.

Accurate description of the density of water saturated with CO₂ is very important in modeling of CO₂ sequestration and migration in saline aquifers, oceans, and depleted oil and gas reservoirs and in the simulation of CO₂-related enhanced oil recovery. Different with other gases, dissolution of CO₂ in water often causes the increase of the density. Because such density increase is generally not large, the accurate estimation of the pure water density is the necessity. In this work, we use a polynomial to describe temperature-dependent volume translation for pure water which is determined from the best fit of the difference of the saturated liquid molar volume between the experiments and calculations up to 600 K, i.e.,

Table 5. Same as Table 4 But for Vapor-Liquid-Liquid Equilibrium

Temperature (K)	Pressure (bar)	Component	Composition (Mole Fraction)								
			H ₂ S Liquid			Aqueous			Vapor		
			Exp	Cal(ca)	Cal(nca)	Exp	Cal(ca)	Cal(nca)	Exp	Cal(ca)	Cal(nca)
310.95	62.6	CH ₄	0.0653	0.0616	0.0642	4.9e-4	5.98e-4	5.53e-4	0.3213	0.3596	0.3527
		CO ₂	0.1049	0.0971	0.0981	3.5e-3	2.61e-3	2.54e-3	0.1739	0.1219	0.1213
		H ₂ S	0.8197	0.8292	0.8369	0.0284	0.0310	0.0276	0.5028	0.5169	0.5248
		H ₂ O	0.0101	0.0122	8.85e-4	0.9677	0.9659	0.9694	2.14e-3	1.63e-3	1.26e-3
338.75	84.3	CH ₄	0.0580	0.0641	0.0674	3.85e-4	4.15e-4	3.8e-4	0.1872	0.2057	0.1919
		CO ₂	0.0904	0.0922	0.0941	2.72e-3	2.47e-3	2.17e-3	0.1484	0.1185	0.1176
		H ₂ S	0.8287	0.8264	0.8358	0.0321	0.0326	0.0346	0.6557	0.6704	0.6870
		H ₂ O	0.0212	0.0174	2.72e-3	0.9684	0.9645	0.9628	8.66e-3	5.44e-3	3.52e-3

$c_w = a_0 + a_1 T_{rw} + a_2 T_{rw}^2 + a_3 T_{rw}^3 + a_4 T_{rw}^4 + a_5 T_{rw}^5 + a_6 T_{rw}^6$ where c_w is the volume translation parameter in the unit of “L/mol” and T_{rw} is the reduced temperature. The coefficients are $a_0 = 0.1214789046$, $a_1 = -1.1152038536$, $a_2 = 4.3159229705$, $a_3 = -8.9395416719$, $a_4 = 10.3968272712$, $a_5 = -6.4222352433$, and $a_6 = 1.6442114295$. The AAD between the experiments and calculations is about 0.02% for the molar volume of pure water. The “true” molar volume of the mixture is calculated from $v^{\text{True}} = v^{\text{EOS}} + (x_w c_w + x_{\text{CO}_2} c_{\text{CO}_2})$ where v^{EOS} is the “apparent” molar volume obtained from the EOS. The volume translation parameter for CO_2 is assumed to be a constant and determined from fitting the experiments of CO_2 -saturated water densities ($c_{\text{CO}_2} = -0.00314457$ L/mol).³¹ It should be noted that the value is different with that of pure CO_2 from the PR-EOS. CO_2 is a “special” substance compared with hydrocarbons because its saturated liquid densities cannot be matched by simply applying a constant volume translation to the results from the PR-EOS.

As displayed in Figure 11, a fairly good agreement is achieved between the experiments and calculations for the CO_2 -saturated water density in the examined temperature range by considering the volume translations for both water and CO_2 . The density of the CO_2 -saturated water strongly depends on the state of the coexisting CO_2 phase. The sharp slope transitions at the low temperatures denote the CO_2 phase changes from vapor to liquid. For comparison, the densities of pure water are also calculated and plotted in the same figure. Under the examined temperatures and pressures, pure water is in the single-liquid phase. For all the cases, the density of the CO_2 -saturated water is always higher than that of pure water. The largest increase which is about 2% appears at the highest pressure of the lowest temperature and the difference becomes smaller as the pressure decreases or the temperature increases.

Conclusions

The accuracy of CPA approach we proposed recently for the water-containing mixtures has been significantly improved by applying the “pseudo-association” concept. The unsaturated hydrocarbons, methane, ethane, CO_2 and H_2S are treated as pseudo-associating components, i.e., they only associate with water but do not associate with themselves. This cross association with water can be accurately described by using the same theoretical framework as the association of water molecules.

The cross association is likely due to polar–polar interactions between water and CO_2 or H_2S or due to polar-induced

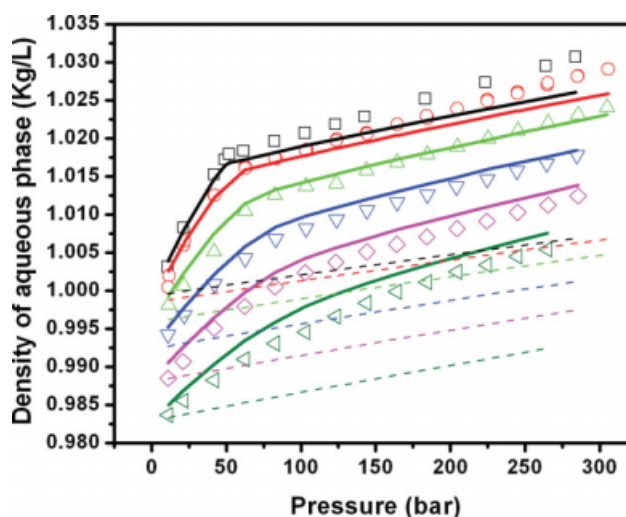


Figure 11. Density of CO_2 -saturated water (symbols: experiments from Ref. 31; solid lines: calculations) and of pure water (dash lines: calculations).

For each set, from top to bottom, the temperatures are 288, 293, 303, 313, 323 and 333 K. [Color figure can be viewed in the online issue, which is available at www.interscience.wiley.com.]

polar interactions between water and hydrocarbons, which has not been properly described by our previous CPA approach. For $\text{H}_2\text{O}/\text{C}_1$ and $\text{H}_2\text{O}/\text{C}_2$ mixtures, although C_1 and C_2 are saturated and nonpolar, the strong permanent polar moments of water molecules can cause the temporary separation of the centers of positive and negative charges of C_1 and C_2 molecules.

The modified approach enhances the accuracy in phase behavior calculations for $\text{H}_2\text{O}/\text{C}_1$, $\text{H}_2\text{O}/\text{C}_2$, $\text{H}_2\text{O}/\text{CO}_2$, $\text{H}_2\text{O}/\text{H}_2\text{S}$, $\text{H}_2\text{O}/1$ -hexene, $\text{H}_2\text{O}/1$ -octene, $\text{H}_2\text{O}/1$ -decene, $\text{H}_2\text{O}/\text{benzene}$, $\text{H}_2\text{O}/\text{ethylbenzene}$, $\text{H}_2\text{O}/m$ -diethylbenzene, $\text{H}_2\text{O}/1$ -methylnaphthalene, $\text{H}_2\text{O}/1$ -ethylnaphthalene, and $\text{H}_2\text{O}/\text{C}_1/\text{CO}_2/\text{H}_2\text{S}$ mixtures. We also reliably reproduce the density increase when water is saturated with CO_2 by introducing the temperature-dependent and constant volume translations for water and for CO_2 , respectively.

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Table 6. Average Absolute Deviations of each Component for $\text{H}_2\text{O}/\text{C}_1/\text{CO}_2/\text{H}_2\text{S}$ Mixture With and Without Cross Association

Component	AAD (%)	
	With cross Association (ca)	Without Cross Association (nca)
CH_4	7.59	6.70
CO_2	8.21	8.28
H_2S	4.11	5.91
H_2O	7.82	24.24

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